















MECANICAL SURFACE PREPARATION

**High Failure Rate.** 

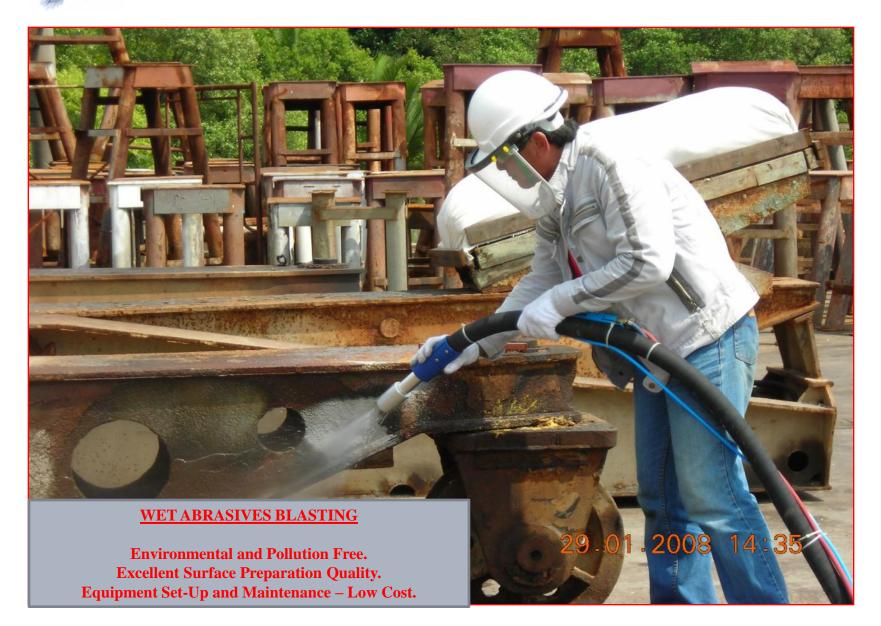






#### **UHP ULTRA HIGH PRESSURE WATER JETTING**

Surface Preparation Quality Limited.
Unable to perform hard to reach areas.
Equipment Set-Up and Maintenance- High Cost.







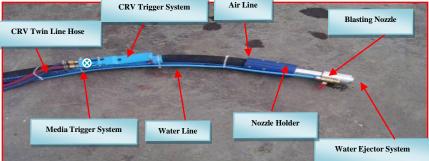


#### **WET ABRASIVES BLASTING**

**Bare Metal Surface Quality** 









The Wet Abrasive Blast System with controlled pressure, water and media capabilities









Water Flow Pressure 10 PSI from Water Tap Only

The Wet Abrasive Blast System reaching difficult areas behind stiffeners & structures with ease







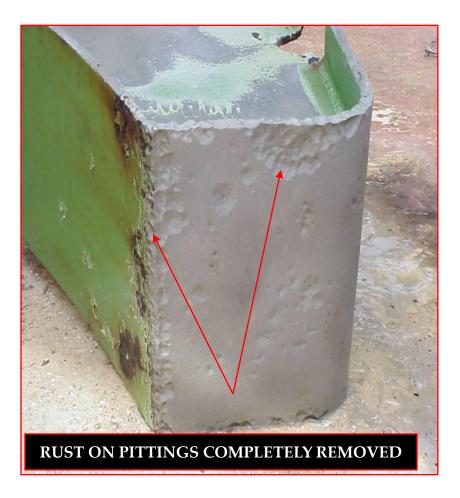


Blasting Nozzle can be bent at 45° Angle. The Gun Nozzle pressure is between 80 PSI to 95 PSI. Easy to maneuver

The Wet Abrasive Blast System reaching difficult areas behind stiffeners & structures with ease









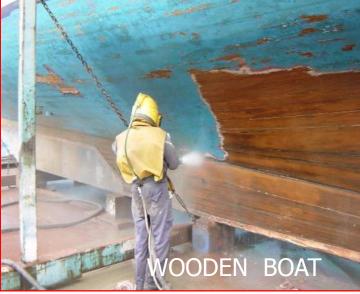
**EDGES FEATHERED** 

The Wet Abrasive Blast System – Removes Rust on Pitting, Edges Feathered and existing good coating feathered with light profile for new coating application









The Wet Abrasive Blast System – Removes Rust on Pitting, Edges Feathered and existing good coating feathered with light profile for new coating application

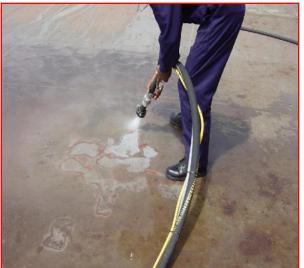


#### **WET ABRASIVES BLASTING**















# AQUA-JIET WIET ABRASIVIE BLAST

#### **WET ABRASIVES BLASTING**













The Wet Abrasive Blast System - On Board Ships, Ship's Hull, Static Tanks, Jetties/Wharfs, Pipelines etc where dust is not acceptable and working on live plants.



#### AQUA-JET WET ABRASIVES BLASTING – MORE PICTORIALS





#### AQUA-JET SYSTEM







MODEL AJ-50 MODEL AJ-600



# Flat Surfaces - 3.5mins/m2

# Structures, Stifferners & Angles - 7mins/m2



# **Advantages and Benefits**

- Environmentally Friendly and Good Visibility during Blasting
   No Dust nor air pollution thus resulting in good visibility for blasters. Other work discipline can work side by side.
- Economical Equipment Set-Up
   Specifically design for efficiency and low cost.
- 3. Low Media Consumption
  - Media consumption is controlled by "Differential Pressure Principle" and "Media Flow Orifice Size". Estimated media consumption per m2 is between 8kgs to 12kgs. Higher for heavily corroded surfaces.
- 4. Low Water Consumption
  - Wet Abrasive System requires water coming for a tank or tap. Requires only 1 liters per m2 for wet blasting.



#### Advantages and Benefits - more...

#### 5. Low Pressure Requirement

Wet Abrasive System requires between 80 PSI to 100 PSI compressed air to perform the required surface preparation quality.

#### 6. Safety

Utilizing both air and water pressure at such a low output makes the working environment safe. The blasters can maneuver and handle the low pressure gun with ease to reach every corners.

#### 7. Hard to reach Areas

Hard to reach areas on a ship's tanks are aplenty. Wet Abrasive System can reach all these areas with ease. No need for tedious hand power tooling to these areas at all.

#### 8. Tank Cleaning

With extremely low consumption of media, tank cleaning becomes easier.



#### Advantages and Benefits - more...

#### 9. Surface Preparation Quality

Wet Abrasive System has the ability to blast to bare metal removing all corrosion scales and deep rust pitting. At the same time the blasted surfaces is washed off completely all salt and chloride contamination.

#### 10. Feathering and Sweeping existing coating

Wet Abrasive System blasting has the ability to feather edges of the existing coating and by sweeping across the good existing coating, it cleans and creates a mild profile.

#### 11. Media Use

For wet mode blasting the following media can be use on the Wet Abrasive System.

a. Silica Sand

b. Vissy Glass

c. Copper Slag

d. Glass Beads (Aluminum Substrate)

e. Garnet

f. Plastic Beads (Aluminum/Wood)

g. Sodium Bicarbonate

h. Walnut Shell (Architectural Restoration)



#### Advantages and Benefits - more...

12. Cost Comparison

Dry Grit Blasting High

Ultra High Water Jetting Extremely High

Wet Abrasive System Blasting Very Low

13. Factors Taken into Consideration during the design of Wet Abrasive System

a. Safety in all Aspect b. Productivity

c. Water Consumption d. Media Consumption

e. Cost of Equipment f. Cost of service

g. Portability h. Blasted Surface Quality

i. Environmental Impact j. Applications



#### Advantages and Benefits - more...

- 14. Ability to Blast Underwater
  Jetty/Wharf Pipe Piles, Offshore Jacket Legs, Sea Water Intake Structures, etc.
- 15. Blasters in Full Control
  Blasters control Air, Water and Media Flow from the Gun.







203 Henderson Road #01-08 Henderson Industrial Park,

Singapore: 159546

Tel: +65- 6513-0495/ 6795-5977 Fax: +65- 6790-9380

E-Mail: chriseco9@yahoo.com